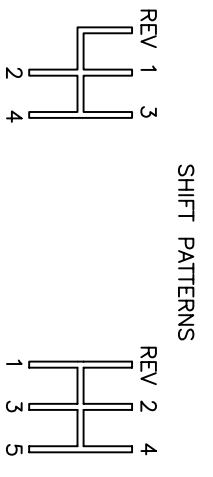


SELECTOR FINGER MOVEMENT
 SELECTOR MOVES 28° TOTAL (i.e. 14° EACH WAY)
 REVERSE IS 0.375" FROM NEUTRAL POSITION
 ALL FORWARD GEARS ARE 0.19" FROM NEUTRAL POSITION



UNLESS OTHERWISE STATED

TOLERANCES = ± 0.0030 "
 ANGULAR DIMENSIONS = ± 0.5 mm = ± 0.02 "
 SURFACE FINISH IN μ m

SCALE	1:2
DRAWN	G.H.
CHECKED	G.H.
DATE	2-11-98

MATERIAL -

SURFACE HARDNESS -

CORE STRENGTH -

TITLE METRIC FIXINGS
 ASSEMBLY OUTLINE LAYOUT
 KWIKSHIFT 4 OR 5 SPEED

DRG. No. SMT-01-74

ISSUE 1

PLEASE NOTE:
 ALL SIZES ARE IN IMPERIAL (INCHES)
 TO CONVERT TO MILLIMETERS MULTIPLY
 SIZES BY 25.4

REMOVE ALL SHARP EDGES & BURRS

DO NOT SCALE